

Nornda Automotive

Assembly Instructions

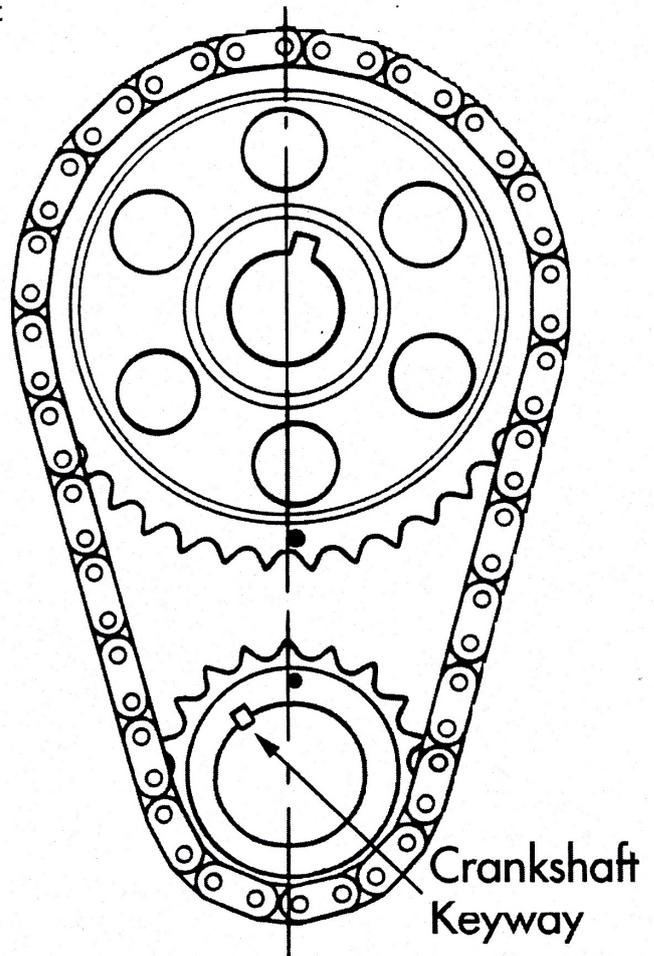
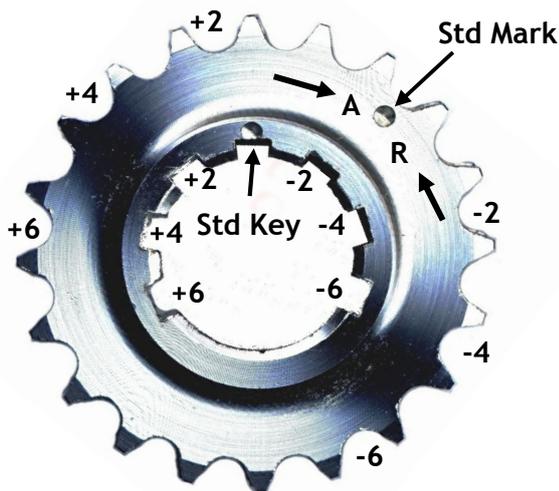
To Suit: BMC - MG B Series

25-31 Innes Road
Windsor Gardens
Australia SA5087
Ph + 61 8 8261 7222
Fx + 61 8 8261 9171

NOTE:

We always recommend to degree in the camshaft before making any timing changes. Use JP5720 degree wheel for this.

1. Remove old timing chain
2. Pre-assemble crankshaft sprocket, camshaft sprocket and chain on a bench top ensuring that the dots are aligned.
3. Install assembly.
4. Replace camshaft nut



WARNING:

Do not use the keyway marks to time the engine. Always align the crank sprocket to the cam sprocket tooth timing mark.

Lubrication: For maximum chain life, proper chain lubrication is necessary. When r.p.m. increases, chain lubrication must also increase. In order to reduce wear, a good lubricant must form a film over the contacting surfaces. Excessive wear can cause the chain to lengthen to the point of damaging sprocket teeth and destroying the timing chain drive